



MARINE DIESEL ENGINE

3YM27A 21.3kW (29PS)

MARINE PROPULSION DIESEL ENGINE FOR LIFE BOAT



Mechanical Engine Control SOLAS

Photograph may show optional equipment.

Engine Specifications

0 .				
Model			3YM27A	3YM27AK
Engine type			4-cycle water-cooled vertical diesel engine	
No. of cylinders, Bore × stroke mm			3 in line, 76×82	
Displacement lit.		1.115		
Cont.rating (ISO8665-1)	Output	kW(PS)	19.4(26.4)	
	Engine speed	min ⁻¹	3101	
Max.rating (ISO8665-1)	Output	kW(PS)	21.3(29.0)	
	Engine speed	min ⁻¹	3200	
Direction of rotation	Crankshaft		Anti-clockwise (View from stern)	
	Propeller Shaft		Clockwise (View from stern)	
Cooling system			Fresh water cooling with sea water cooled heat exchager	Keel cooling
Lubricating system			Pressure Lubrication with Trochoid Pump	
Starting system			Electric Motor	
Minimum battery capacity			12V, 96 (5h rate) Ah CCA 575A / JIS D 5301	
Dimensions	Length	mm	715	690
	Width	mm	534	534
	Height	mm	649	575
Dry weight with KM2P-1 kg		147	138	
				•

Marine Gear Specifications

Marine Gear Model		KM2P-1		
Туре		Constant mesh gear with servo-cone clutch		
Reduction ratio	fwd/asn	2.21/3.06, 2.62/3.06		
Direction of rotation		Clockwise (View from stern)		
Dry weight	kg	9.8		

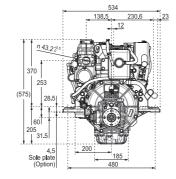
Dimensions (Unit:mm)

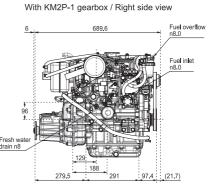
Fresh water cooling with sea water cooled heat exchanger. 用海水冷却式换热器进行淡水冷却

With KM2P-1 gearbox / Rear view With KM2P-1 gearbox / Right side view

Keel cooling 用龙骨冷却器进行冷却

With KM2P-1 gearbox / Rear view





Performance Curves

主要数据 发动机名称

汽缸数:汽缸内径×行程 总行程容积 连续额定 输出功率

输出功率 旋转数

输出功率

旋转数

螺旋桨轴

实用最大 输出功率

旋转方向

冷却方式

润滑方式

起动方式

净重

形式 离合器减速比

旋转方向 净重

最小电池容量

外部尺寸 幅宽

船用齿轮规格

kW(PS)

kW(PS)

形式

3YM27A Output

3YM27A 3YM27AK

立式水冷4冲程柴油机 3 : 76×82

19.4(26.4)

3101

21.3(29.0)

3200 左(从船尾侧看)

右(从船尾侧看)

间接清水冷却 龙骨冷却器冷却

通过强制润滑

电动式 12V, 96 (5h rate) Ah

CCA 575A / JIS D 5301

KM2P-1 持续接触式齿轮箱,自带离合器

> 2.21/3.06, 2.62/3.06 右(从船尾侧看)

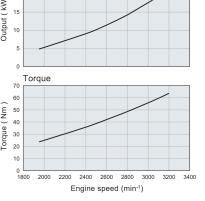
534

575

138

534

649



Rating definitions: hp=0.7355kW Ratings | 额定定义: hp=0.7355kW are based on conditions of 100kPa, 30% relative humidity at 25°C.

Fuel rates : Specific gravity 0.835g/cc, low calorific value 42700ki/kg (10200kcal/kg), Cetane No.45.

额定值是基于25°C时,100kPa 30%的相对湿度的条件 燃油比率:比重0.835g/cc 低热值42700kj/kg的 (10200kcal/kg), 十六烷值45号

For engine installation, ask for the engine outline drawings. 安装时,请另行索取装置外形图作为参考。

Note: 3YM27A do not comply with U.S. EPA emission standards and can not be used for an American flag vessel. 备注:这个发动机不能满足美国EPA规则。禁止用于美国旗帜的船只。

- Read the operation manual carefully before use.
 Conduct all periodic checks to prevent breakdowns and accidents.
 Use only the fuel, lubrication oil, distilled water, etc., specified in the operation manual.
- Other types can cause breakdowns and accidents.

 Specifications and design in this catalogue are subject to change without notice.
- 请在仔细阅读使用说明书的基础上加以正确使用。
- ●为了防止故障、事故发生于未然、请务必进行定期检查。 ●请使用使用说明书中所指定的燃料、润滑油、清水等。
- 使用指定以外的产品、可能会引发故障、事故。 •本商品目录的规格以及尺寸图会因改良等发生变更,但恕不事先通知。

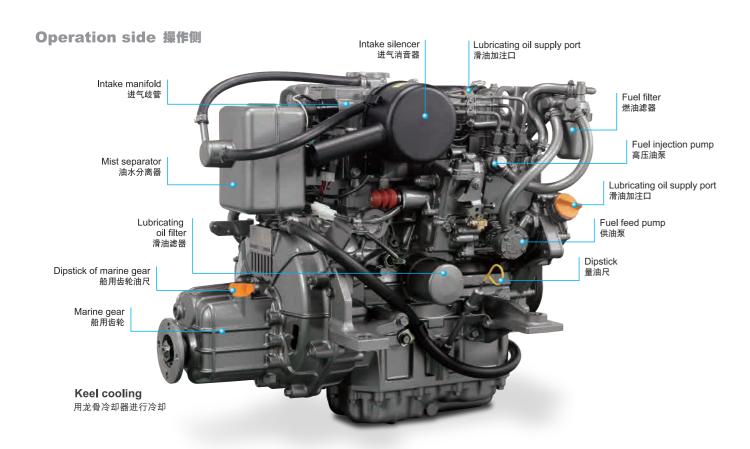
YANMAR POWER TECHNOLOGY CO., LTD.

Note: All Data Subject to Change Without Notice.

Large Power Products Business

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YANMAR, Providing Quality Propulsion Engine Packages for Over 60 Years.



A FULL SCORE IN "SOLAS"

Clears requirements set forth by the SOLAS Convention.

Yanmar's 3YM27A Propulsion engines for lifeboats meet the newest SOLAS requirements. The engine clears all requirements set forth by the SOLAS convention (LSA code) and conforms to the Marine Equipment Directive (MED: Council Directive 96/98EC on Marine Equipment).

完全符合SOLAS条约的必要条件

洋马救生艇用主机3YM27A是一款100%符合 SOLAS条约的LSA规则必要条件的发动机。 还符合船舶用指令(MED)96/98EC。 发挥洋马的技术与经验, 以卓越的操作性、保养性为豪。

Free-fall Life Boat

Complies with the stricter requirements placed on free-fall lifeboats by the revised SOLAS **I** /31 that had gone into effect on July 1, 2006. For free-fall life boat, choose a keel cooling specification engine

对应自由下降式 救生艇。

还对应 2006年7月1日发布的 自由下降式救生艇执行强制化 的修正SOLASⅢ/31规则。



Keel Cooler

We have the keel-cooling system which is cooled

the fresh water of circulation pump only for keel-cooling.

还可满足对龙骨 冷却规格的要求。

我们还备有龙骨冷却器规格的 产品,适合采用龙骨冷却器冷却 方式的清水1系统冷却。



Even a 360° Roll **Won't Stop the Engine!**

Even when the boat turns upside down, the engine keeps on running continuously at the rated engine speed through a 360° roll. The secret is the



V-belt Fresh water cooling with sea water cooled heat exchager 用海水冷却式换热器进行淡水冷却

冷却液加注口(加注盖)

Photograph may show optional equipment

Marine gear 船用齿轮档位杆

Engine name plate (top of bonnet)

Starter

Five Minutes More without Secondary Cooling Water!

Non operation side 非操作侧

Exhaust manifold

Alternator

执交换器

Heat exchanger

发由机

排气歧管

The engine can idle for five minutes without the use of secondary cooling (sea) water. *To conduct an on-board test on the freshwater & seawater dual cooling system, supply water from the ship to run it.

■即使没有2次冷却水,也可运转5分钟。

在没有2次冷却水(海水)的状态下,可以持续5分钟的惰转。 ※采用清水/海水冷却方式时,在船上的检查请通过母船侧供水并进行运转。

Underwater Operation!

Even when the engine is submerged in water up to the center line of the crankshaft, the engine can run at the rated speed for at least 5 minutes.

■也可以进行浸水运转。

即使浸水到曲柄轴中心线的高度,也可以保持5分钟以上的额定旋转正常运转。

Designed to Withstand a 30m Fall!

The results of the free-fall height in lifeboat.

Fitted on a lifeboat and dropped from a height of 30m into the water, there is no change in engine performance.

■ 采用适应从水面上30m落下的设计。

在安装到救生艇的状态下,即使从距水面30m的位置落下,其性能、功能也不会出现异常。

Starting at -25°C! with block heater(option)

The engine starts reliably within two minutes at -15°C with glow plug.

】即使在室温-25℃时也可以起动。

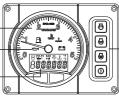
采用电动起动方式时,即使在室温-15℃的状态下,也可以在2分钟内顺利起动。

Instrument panel

The formats for the instrument panel are shown below.

▮仪表面板 仪表面板格式 如下图所示。

Tachomet 转速表 Alarm lam 报警灯



Control panel switches 控制面板开关

All switches are push-buttons. 所有开关都是按钮。

6

Pushing this switch operates the starter and starts the engine.

Stop switch
Pushing this switch stops the engine. Glow switch

Pushing this switch for the specified time heats the glow plug in the combustion chamber. It becomes red-hot, facilitating fuel ignition. This assists starting

Power switch

| **启动开关** | 按下开关运行启动马达,启动发动

Switches

开关(按钮)

(push buttons)

| **停机开关** | 按下开关停止发动机。 加执开关 在特定时刻按下开关加热燃烧室中

油点火,这有助于寒冷天气下启动 电源开关

的加热塞。使其变得红热并促进燃

按下开关打开或关闭由源。

充电指示灯

Warning Devices 报警装置

With the exception of the charge lamp, warning lamps will light up and the alarm buzzer will sound at the same time to indicate a problem.

除了充电指示灯,报警指示灯会亮起时,蜂鸣器同时会响起,提示有故障。



Lights up when the charge is insufficient, but the buzzer will not sound. Make sure that there are no defects such as a torn alternator V-belt.



Coolant temperature alarm lamp

Lights up when the coolant is too hot (95°C or more). If you continue to operate the engine in this condition. It will overheat and failure caused by seizure occurs. Check the load status and inspect the coolant circuit for abnormalities.

Engine Jubricating oil pressure alarm Jump Lights up when the pressure of the engine lubricating oil decreases. If you continue to operate the engine in this condition, oil will deplete and

failure caused by seizure occurs. Check the level of

单蜂鸣器不会响。确保发电机 V型皮带没有缺陷。 冷却液温度报警指示灯

当冷却液太热(95℃以上)时,指示 灯会亮启。在这种情况下如果继续 5. 运行发动机,水温会过热。发动机 颤抖导致故障发生。检查负载状态

当由量不足时 充由指示灯全高

发动机滑油压力报警指示灯

当发动机滑油压力下降时,指示灯 会亮启。在这种情况下如果继续运 行发动机,滑油会被耗尽,发动机 颤抖导致故障发生。检查发动机滑