

Hempadur Spray-Guard 35493

Product characteristics

Description

Hempadur Spray-Guard 35493 is a solvent-free, two-component, epoxy coating containing heavy duty antiskid aggregate. It cures to a hard, tough and well adhering protective coating. It can be applied in one coat at minimum film thickness of 2.5 mm (100 mils).

Recommended use

As a heavy duty coating on steel and concrete exposed to severe corrosive conditions and/or impact such as splash zones and decks. Colour retention should be of minor importance.

Hempadur Spray-Guard 35493 is suited for application at temperatures between 10°C/50°F and 20°C/68°F.

Service temperature:

- Maximum, dry exposure only: 140°C [284°F].
- Maximum, in water (no temperature gradient): 35°C [95°F].

Certificates / Approvals

- Meets requirements to NORSOK M-501 when used as part of a predefined paint system. Edition 6, System 4

Product safety

Flash point 60°C [140°F]

VOC content mixed product

Legislation	Value
EU	10 g/L [0.08 lb/US gal]
US (coatings)	10 g/L [0.08 lb/US gal]
US (regulatory)	10 g/L [0.08 lb/US gal]
China	10 g/L [0.08 lb/US gal]

According to specific legislation, see details in the Explanatory Notes available at Hempel website, hempel.com or at your local Hempel website. VOC values may vary with shade, please consult the Safety Data Sheet, section 9.

Handling

Handle with care. Before and during use, observe safety labels on packaging and paint containers and follow all local and national safety regulations. Always consult Hempel's Safety Data Sheet for this product along with the Product Data Sheet.

For professional use only.

Product data

Product code

35493

Product components

Base 35499
Curing agent 95790

Standard shade* / code

Green 41690 **

Gloss

Semi-gloss

Volume solids

100 ± 2%

Specific gravity

1.8 kg/L [15 lb/US gal]

Reference dry film thickness

2500 micron [98 mils]

* Other shades are available, please contact your local Hempel representative.

** Colour stability may be affected by exposure to harsh chemical and/or high temperatures.

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Surface preparation

Cleanliness

- Remove oil, grease and other contaminants by suitable detergent cleaning.
- Remove salts, detergents and other contaminants by high pressure fresh water cleaning.

New build:

- Abrasive blasting to min. Sa 2½ (ISO 8501-1) / SP 10 (SSPC).
- Remove dust, blast media and loose materials.

Maintenance and Repair

- Abrasive blasting to min. Sa 2½ (ISO 8501-1) / SP 10 (SSPC).
- Remove dust, blast media and loose materials.

Roughness

- Surface profile Coarse (G) (ISO 8503-2).

Consult Hempel's separate Surface Preparation Guidelines for more details.

Application

Mixing ratio

Base 35499 : Curing agent 95790
(92 : 8 by weight)

Stir well before use. Thinning is not allowed.

Cleaner

Hempel's Tool Cleaner 99610

Pot life

Product temperature	10°C [50°F]	15°C [59°F]	20°C [68°F]
Pot life	60 min	45 min	30 min

Application method

Tool	Application parameters
Airless spray	Consult the separate Application Instructions

Spray data are indicative and subject to adjustment. Pressure is for a material temperature of 20°C [68°F].

Film thickness

Specification range	Low	High	Recommended
Dry film thickness	2500 micron [98 mils]	5000 micron [200 mils]	2500 micron [98 mils]
Wet film thickness	2600 micron [100 mils]	5000 micron [200 mils]	2600 micron [100 mils]
Theoretical spreading rate	0.4 m ² /L [16 sq ft/US gal]	0.2 m ² /L [8.1 sq ft/US gal]	0.4 m ² /L [16 sq ft/US gal]

Product may be specified in another film thickness than indicated depending on purpose and area of use. This will alter spreading rate, drying and curing time and overcoating interval. For best performance, avoid excessive film thickness.

Application conditions

- Temperature of product must be above 20°C [68°F] during application.
- Surface temperature must be above 5 °C [41°F] during application and curing.
- Surface temperature must be below 20°C [68°F] during application and curing.
- To avoid condensation, apply on a clean and dry surface with a temperature that is at least 3°C [5°F] above the dew point.

Drying and overcoating

Product compatibility

- Previous coat: According to Hempel's Specification. Recommended products are: Hempadur Sealer 05990, 老人牌环氧漆 15590
- Subsequent coat: According to Hempel's Specification. Recommended products are: Hempadur

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Drying time

Surface temperature		20°C [68°F]
Touch dry	hours	5
Hard dry	hours	6½

Determined for dry film thickness 2500 micron [98 mils] at standard conditions, see Hempel's Explanatory Notes for details.

Drying conditions

- To obtain the drying time stated, it is important to maintain sufficient ventilation during application, drying and curing.

Overcoating details

- If the maximum overcoating interval is exceeded, roughening of the surface is necessary to ensure intercoat adhesion.
- The surface must be clean before overcoating.

Other remarks

- Epoxy coats have an inherent tendency of chalking in outdoor exposure. This does not affect the performance of the coating.
- Hempel's Specification supersedes any recommendations given in the Product Data Sheets.

Storage

Shelf life

Ambient temperature	25°C [77°F]	35°C [95°F]
Base	24 months	18 months
Curing agent	12 months	9 months

Shelf life from date of production, when stored in original, unopened containers. Thereafter, the product quality must be re-inspected. Always check the best before date or expiry date on the label.

Additional documents

Additional information is available at the Hempel website hempel.com or at your local Hempel website:

- Explanatory Notes explaining the fields in this Product Data Sheet.
- Surface Preparation Guidelines.
- Application Guidelines for different application methods.
- General Application Guidelines

This Product Data Sheet ("PDS") relates to the supplied product ("Product") and is subject to updating from time-to-time. Accordingly, the buyer/applicator should have regard to the PDS supplied together with the relevant batch of the Product (and not an earlier version). In addition to the PDS, the buyer/applicator may receive some or all of the following specifications, statements and/or guidelines as listed below or as are available from the Hempel website under 'Products' at www.hempel.com (the "Additional documents"):

No.	Document description	Location/comments
1.	Technical Statement	One-off specific advice provided on request for specific projects
2.	Specification	Only issued for specific projects
3.	PDS	This document
4.	Explanatory Notes to the PDS	Available at www.hempel.com and contain relevant information about the Product testing parameters
5.	Application Instruction	Where available, at www.hempel.com
6.	Generic technical guidelines (e.g. on application and surface preparation)	Where available, at www.hempel.com

In the event of a conflict of information between the PDS and the Additional documents, the order of priority of information shall be in the order as set out above. In such event you should also contact your representative at Hempel for clarification. Furthermore, the buyer/applicator must have full regard to the relevant Safety Data Sheet provided with each Product and which can also be downloaded from www.hempel.com.

Hempel shall not be liable for defects where the application of the Product has not been made fully in accordance with the recommendations and requirements set out in the relevant PDS and the Additional Documents. The information and terms of this disclaimer apply to this PDS, the Additional documents and any other documents supplied by Hempel in respect of the Product. In addition, the Product is supplied and all technical assistance is given subject to Hempel's General Conditions of Sale, Delivery and Service, unless otherwise expressly agreed in writing.